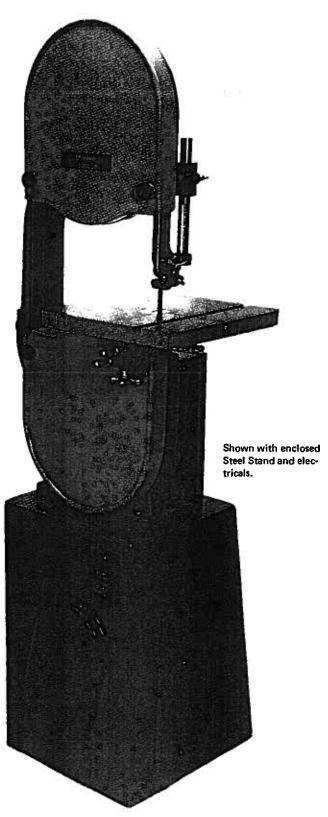


# 14"(355.6 mm). Metal Cutting Band Saw



## UNPACKING AND CLEANING

Carefully unpack the band saw, stand, and all loose items from the cartons. Remove the protective coating from the machined surfaces of the band saw. This coating may be removed with a soft cloth moistened with kerosene (do not use acetone, gasoline or lacquer thinner for this purpose). After cleaning, cover all unpainted surfaces with a good quality paste wax.

# ASSEMBLING STAND, MOTOR PLATE, MOTOR, MOTOR PULLEY, AND SWITCH

If you purchased your band saw complete with stand and electricals factory mounted and wired, as shown in Fig. 2, it is necessary to remove the small knockout (A) located on top of the stand. The motor plate, motor, motor pulley and switch are completely assembled to the stand, as shown in Fig. 2 and Fig. 3.

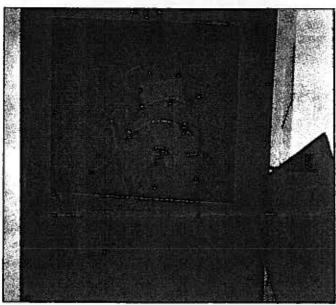
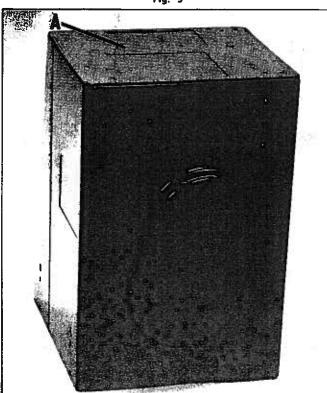


Fig. 3



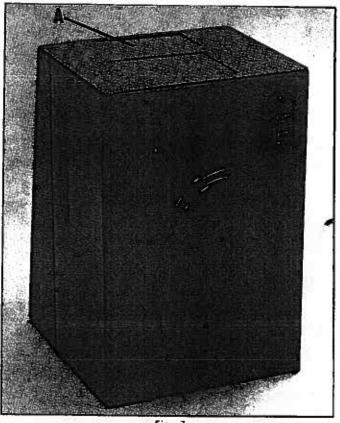
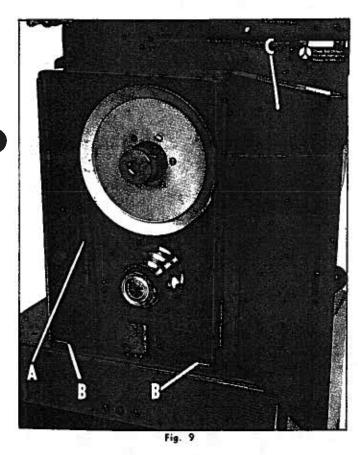


Fig. Z

if you purchased your band saw with separate stand and electricals NOT factory mounted and wired, the stand is supplied as shown in Fig. 4. Remove the small knockout (A) Fig. 4, located on top of the stand and proceed as follows to assemble the motor plate, motor, motor pulley and switch:

- 5. Assemble motor pulley (A) Fig. 8, to the motor shaft as shown. When assembling the motor pulley (A) to the motor shaft it is necessary to use 3/4" to 5/8" reducing bushing on the motor shaft. NOTE: Rockwell motors recommended for use with this band saw have 5/8" motor shafts. The motor pulley (A) Fig. 8 is supplied with a 3/4" bore to enable it to be interchanged with the gear box pulley (B) as explained later in this manual.
- 6. Using a straight edge align the inside grooves of the pulleys (A) and (B) to the pulley (C) Fig..8. The pulleys can be moved in or out on the shafts and also the motor mounting plate can be moved if necessary.
- 7. Assemble the large V-Belt (D) to the inside groove of the motor pulley (A) and to the large pulley (C). Assemble the smaller V-Belt to any one of the remaining three grooves of the motor pulley (A) and the corresponding groove of the gear box pulley (B) Fig. 8.
- 8. Adjust for proper belt tension by raising or lowering the motor on the motor mounting plate. Keep pulleys in alignment when doing this. Correct belt tension is obtained when there is approximately 1" deflection in the center span of the pulleys with light finger pressure.



## TABLE INSERT

Flace table insert (A) Fig. 10, in the hole provided in the table making sure the pin in the table engages one of the indents in the table insert.

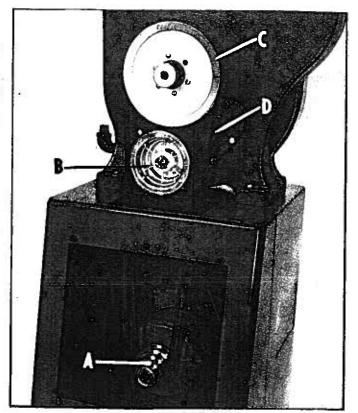


Fig. 8

## ASSEMBLING BELT AND PULLEY GUARD

- Remove both V-belts from the pulleys.
- 2. Place the belt and pulley guard (A) Fig. 9, on the top shelf over the belt opening and position the two
- 2. Place the belt and pulley guard (A) Fig. 9, on the top shelf over the belt opening and position the two clamps (B) over the guard flanges and under the top of the stand as shown. Use the four round head screws in the bottom of clamps to fasten in place.
- Replace both V-belts and place door (C) Fig. 9, on hinges.

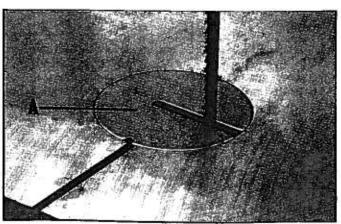


Fig. 10

### TRACKING THE BLADE

IMPORTANT: Before tracking the blade, make sure the blade guides and blade support bearings are clear of the blade so as not to interfere with the tracking adjustment.

After tension has been applied to the blade, revolve the wheels slowly forward by hand and watch the blade (A) Fig. 14, to see that it travels in the center of the upper tire. If the blade begins to creep toward the front edge, loosen the wing nut (B) and tighten the thumb screw (C). This will tilt the top of the wheel toward the back of the machine and will draw the blade toward the center of the tire. If the blade creeps toward the back edge, turn the thumb screw in the opposite direction. Adjust the thumb screw (C) only a fraction of a turn at a time. NEVER TRACK THE BLADE WHILE THE MACHINE IS RUNNING. After the blade is tracking in the center of the tires, tighten the wing nut (B) Fig. 14,

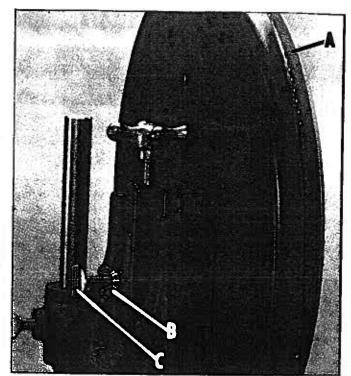


Fig. 1

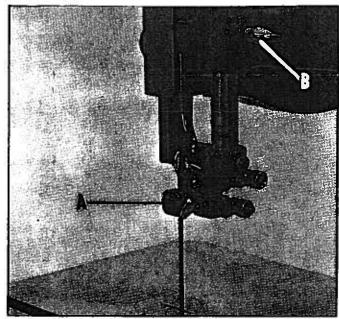


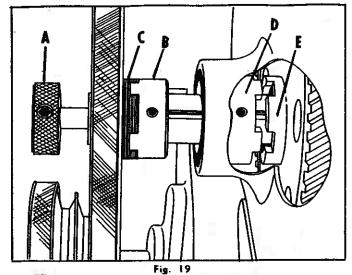
Fig. 1

Fig. 16

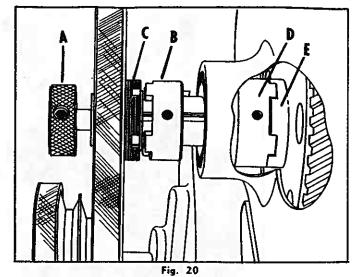
## ADJUSTING UPPER BLADE GUIDE ASSEMBLY

The upper blade guide assembly (A) Fig. 15, should always be set as close as possible to the top surface of the material being cut by loosening thumb screw (B) and moving the guide assembly (A) to the desired position.

The upper blade guide assembly should also be adjusted so that the blade guides (A) Fig. 16, are flat with the blade. If an adjustment is necessary, loosen screw (B) and rotate the complete guide assembly (C) until the blade guides are flat with the blade.



When using your machine for wood cutting (3000 FPM), the shifter knob (A) Fig. 19, is always pulled out, all the way, so that the lugs of the clutch (B) are engaged with the hub (C) of the driven pulley. This will disengage the clutch (D) from the hub (E) of the gear the transmits power through the gear box, as shown in Fig. 19, It may be necessary to rotate the pulley manually in order to line up the clutch lugs with the stots in the hub of the pulley. This provides a direct drive from the motor pulley to the driven pulley, by-passing the gear box.



When using your machine for metal cutting (40, 60, 85, 115, 160, 220 and 335 FPM), the shifter knob (A) Fig. 20, is always pushed in all the way, disengaging the clutch (B) from the hub (C) of the pulley. An additional clutch (C) is located inside the band saw and must be engaged with the hub (E) of the gear that transmits power through the gear box, as shown in Fig. 20. When pushing in on the shifter knob (A) Fig. 20, rotate the lower wheel of the band saw, and you will be able to feel when engagement occurs.

The following is an explanation for the belt and pulley arrangements to enable you to obtain all eight speeds available on your band saw:

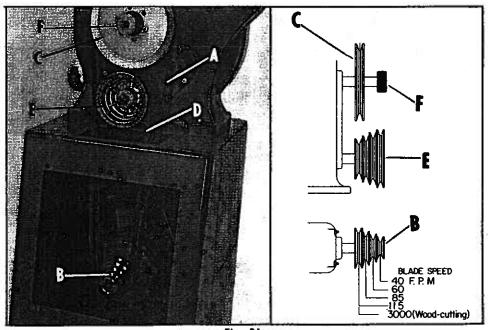


Fig. 2

With the longest belt (A) on the inside groove of the motor pulley (B) and on the driven pulley (C), as shown in Fig. 21, and the small belt (D) on one of the remaining three grooves of the motor pulley and the corresponding groove of the gear box pulley (E), speeds of 40, 60, 85, and 3000 FPM are readily available. To obtain speeds of 40, 60 and 85 FPM, the shifter knob (F) Fig. 21, must be pushed in all the way, as previously explained, and the small belt positioned on one of the three outside grooves of the motor pulley (B) and the gear box pulley (E).

To obtain a blade speed of 3000 FPM, simply pull out the shifter knob (F) Fig. 21.

The blade speed of 115 FPM is obtained by pushing in the shifter knob (F) Fig. 21, removing the long belt (A) from the pulleys and placing the small belt on the inside groove of the motor pulley (B) and the inside groove of the gear box pulley (E).

Except for the one speed of 115 FPM, both belts may be left on the machine regardless of the speed being used.

SUGGE	STED MET	TAL CUT	TING BLAD	ES AND	SPEEDS		SUG	GESTED S	KIP TOOT	H BLADE	S AND SPI	EEDS	
MATERIAL	UNDE	R 1/4"	l 1/4" T	O 3/4"	1"	<b>↓</b> UP	<b>I</b>	UNDER	71-	UCKNESS C	)F MATERI TO 2"	AL	& UP
STEELS	Teeth Per Inch	Minute	Teeth Per Inch	Minute	Teeth Per Inch	Feet Per Minute	MISCELLANEOUS	Teeth Per	Feet Per Minute	Teeth Per	Feet Per Minute	Teeth Per	Feet Per Minute
Angle Iron Armor Plate	24	160	14	160			Aluminum	3	3000	3	3000	3	3000
Carbon Steel	18 24	40 85	14 14	40 60	10 14	40	Asbestos	4	3000	1 4	3000	ă	3000
Chromium Steel	24-18	85	12	60	14	40 40	Babbitt Brake Lining	4	3000	3	3000	3	3000
Cold Rolled Steel	24-18	220	14	220	14	160	Carbon	6	3000	4	3000	_	
Orill Rod	14	85	14	60		1 .00	Copper - Drawn	6	3000 3000	3	3000	3	3000
Graphite Steel	1 18	60	14	40	14	40	Duratumin	3 1	3000	3	3000	4	3000
ligh Speed Steel	24	85	14	60	14	40	Lead	6	3000	3	3000 3000	3	3000
Aachinery Steel	18	160	14	160	14	160	Magnesium	1 3	3000	3 1	3000	3	3000
Aolybdenum Steel	18	85	14	60	14	40	Paper Board	1 š !	3000	ă	3000	3	3000 3000
Nickel Steel	18	40	14	40	14	40	Rubber - Hard	l ă l	3000	i ∡ i	3000	4	3000
Silicon Manganese	18	85	14	85	14	60	Zinc	1 6 I	3000	<b>4</b>	3000	7	3000
Stainless Steel Structural Steel	24	40	14	40	10	40	Plastics	See N		4	3000	Ä	3000
Fungsten Steel	24 18	160 40	14	160	14	115	Bullders Board	6	3000	4	3000	4	3000
ungsten Steel	ו פי ו	40	14	40	10	40	Hardwoods	6	3000	4	3000	4	3000
OUNDRY METALS							Plywoods	6 1	3000	4	3000	4	3000
Grass-Hard & Soft	18	335	14	335	10	335	Softwoods	6	3000	4 '	3000	4	3000
Bronze - Aluminum	18	335	- iā	335	14 1	333							
Bronze - Manganese	18	160	14 l	115	14	335 85 85	Note - Some types of						
ronze - Naval	iš l	160	14	115	14	95 95	· · · · · · · · · · · · · · · · · · ·		a memserve	es to more p	ronounced	results with	the
Pronze - Phosphorus	18	335	14	335	14	220	regular band s	aw blades					
ast iron - Gray	18	115	14	85	10	60	Sheets under	1/4" thlobas	oc and subl	na under 47	400 mm11 mm1		
ast Iron-Malleable	18	160	14	115	14	220 60 85 85				ily bilder 17	4 Wall Unit	CKNESS & TE I	not
ast Steel	18	160	14	115	14	85	adapted to ski	ip tooth blade	es				
opper - Beryllium	18	160	14	85	10	40 .							
unnite	24	335	18	220	14	160							
eenanite	18	160	14	115	10	85	SU	GGESTED '	WOODCUT	TING BLA	DES (300)	) FPM)	
lonel	18	115	14	85	10	60							
licket - Cold Rolled licket Silver	14	60	10	40	10	40	١.	JSE BLADE	טו אוטוא	SOLL DESIR	HED RADIU	PM .	
liver	18 24	220 220	14 18	220	14	220							
•	24	220	18	220	14	220	WIDTH	MINCUTTII	NG RADIUS	WID	TH N	IN CUTTIN	IGRADIUS
ON-METALS	1	1	- 1	1			1/8"	1/4	••	3/8		1"	
akelite	10	335	10	220	10	160	3/16"	1/2	••	1/2		1-1,	/411
ork	10	3000	10	3000	10	3000	1/4"	3/4		3/4		1-3/	/4**
bre	14	3000	10	3000	10	3000				<u> </u>		1-3/	-
ose-Canvas, Rubber	10	3000											
ose-Metallic	24	220 335	40	1	٠. ا								
ica lastics	24	335	18	220	14	220							
nastics orcelain	14	3000	14 18	3000	10	3000							
orce/ain ate	24 24			115	4.4	400							
ransite	24	335 335	18	220	14	160							

Fig. 23

## BAND SAW BLADES

A band saw blade is a delicate piece of steel that is subjected to tremendour strain. You can obtain long use from a band saw blade if you give it fair treatment. Be sure you use blades of the proper thickness, width, and temper for the various types of material to be cut.

Always use the widest blade possible. Use the narrow blades only for sawing small; abrupt curves and for fine delicate work. This will save blades and will produce better work. Band saw blades may be purchased, welded, set and sharpened ready for use. For cutting wood and similar materials we can supply them in widths of 1/8, 3/16, 1/4, 3/8, 1/2 and 3/4 inches.

Blades for metal cutting should be selected for the particular job they are to do. Blades for cutting thin metal, for example, should be selected so that there will always be at least two teeth in contact with the edge of the work. If the teeth are allowed to straddle the work they will be torn off and the blade ruined. Generally speaking, thick stock requires larger teeth and a slower cutting speed than thin stock. See Fig. 23, for recommendations of blades and cutting speeds, for different materials and thickness.

File and set the wood cutting blades whenever you find it requires pressure to make them cut. If a blade is broken it can be brazed or welded; however, if it has become badly work-hardened it will soon break in another place. If you are not equipped to file, set and braze or weld blades take them to a saw filer for reconditioning.

It is not practical to re-sharpen either the skip tooth blades or the regular hard-edge flexible-back metal cutting saw blades.

Any one of a number of conditions may cause a band saw blade to break. Blade breakage is, in some cases, unavoidable, being the natural result of the peculiar stresses to which such blades are subjected. however, often due to avoidable causes, most often to lack of care or judgment on the part of the operator in mounting or adjusting the blade or guides. The most common causes of blade breakage are: (1) faulty align ments and adjustments of the guides, (2) forcing or twisting a wide blade around a curve of short radius, (3) feeding too fast, (4) dullness of the teeth or absence of sufficient set, (5) excessive tightening of the blade, (6) top guide set too high above the work being cut, (7) using a blade with a lumpy or improperly finished braze or weld and, (8) continuous running of the saw blade when not in use for cutting.

New blades for the standard 14 inch Band Saw are 93% inches long. The adjustment will accommodate blades up to a maximum length of 94 inches and to a minimum length of 91% inches. When equipped with the No. 28-984 Height Attachment, new blades should be 105 inches long; maximum and minimum lengths are 106 and 103% inches.

## **ACCESSORIES**

No. 41-713 Motor Pulley, 4-step, %" bore. 1 lb.

No. 41-714 Motor Pulley, 4-step, ¾" bore. 1 lb.

No. 49-111 V-Belts, matched set of two, 41" and 58%" O.C. Used with 50-122 and 50-891 stands. 1 lb.

No. 50-122 Enclosed Steel Stand. Includes 50-139 basic stand, 50-136 motor plate and 50-135 belt guard. 54 lbs.

No. 40-882 (old 882) Lamp Attachment —Uses standard 15 or 25-watt bulb (not included). Includes mounting bracket, shade, socket and 115 V 8-foot cord with plug. 1½ lbs.

Height Attachment-Increases capacity of 14" Band Saw from 6¼" to 12¼" under the guide. Add at any time. Needs 105" blades.



No. 28-984 (old 894) Height Attachment with cast block, dowels and bolt, extension front blade guard, wood back blade guard. 12 lbs.

No. 34-895 Miter Gage—For straight and angle operations. Has % x % x 18" guide bar and pivoting work support body with pointer and calibrations reading through 120° swing. Adjustable, positive stops at 90° and 45° positions. 4 lbs.

No. 34-568 (old 865) Clamp Attachment for Sliding Jig-With clamp bar, two sliding clamp screws, and front and rear posts. 1½" lbs.

No. 34-873 (old 873) Extra Clamp Screw and Block-For Clamp Attachment. ½ lb.

#### **WOOD CUTTING BAND SAW BLADES**

For 14" Band Saws: 93½" blades are standard; 105" blades used with 28-984 Height Attachment. ½ lb.

Number (93½° Long)	Number (105° Long)	Width	Min. Cut. Rad.	Teeth per (n.
28-032 (old 1032)	28-045 (old 1045)	и.	1/4"	6
28-033 (old 1033)	28-046 (old 1046)	1/16"	5/16"	6
28-034 (old 1034)	28-047 (old 1047)	¥."	%"	6
28-036 (old 1036)	28-048 (old 1048)	γ.,	11/16"	5
28-038 (old 1038)	28-050 (old 1050)	1/2 *	21/2"	5 =
28-040 (old 1040)	28-052 (old 1052)	34.	57/16"	4

#### **METAL CUTTING BAND SAW BLADES**

These are regular set, hard-edge, flexibleback standard blades for cutting all metals.

For 14" Metal Cutting Band Saw: All blades are 93½" long. ½ lb.

Number	Width	Minlmum Cut. Rad.	Teeth Per In.
28-058 (old 1058)	1/2"	21/2"	10
28-060 (old 1060)	1/2"	21/2"	14
28-062 (old 1062)	1/2"	21/2"	18
28-064 (old 1064)	1/2"	21/2"	24

#### SKIP TOOTH BAND SAW BLADES

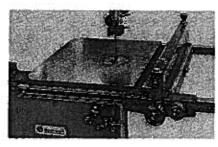
For 14" Band Saws: For cutting aluminum, magnesium, plastics and all kinds of wood. All blades are 93½" long. ½ lb.

Number	Width	Minimum Cut. Rad,	Teeth Per in.
28-884	1/4"	%"	6
28-885	3/6"	17/16"	4
28-886	1/2"	21/2"	4
28-887	3/4"	57/16"	4

No. 28-810 Sanding Attachment-Includes flat and curved platens with guides and mounting brackets. 1 lb.

No. 28-836 Sanding Belt-Garnet type, five, No. 80 grit, fine, 1/2" wide, 91" long. 1 lb.

No. 28-837 Sanding Belt-Garnet type, five, No. 40 grit, medium, ½" wide, 91" long. 1 lb.

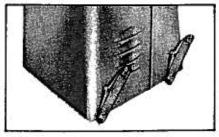


No. 28-843 Rip Fence—With 18" guide bars and mounting screws. 13 lbs. No. 28-845 Rip Fence—With 32" guide bars and mounting screws. 10 lbs.

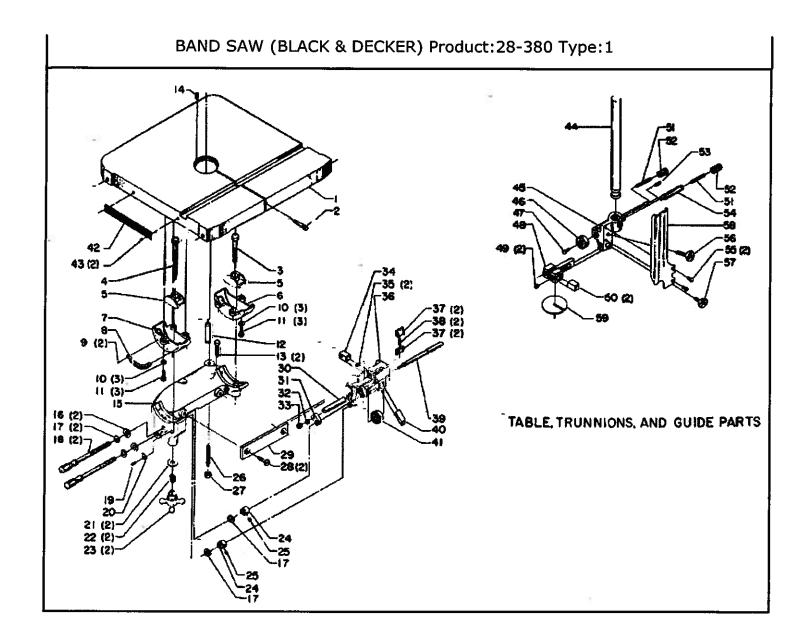
#### **RETRACTABLE CASTER SETS**

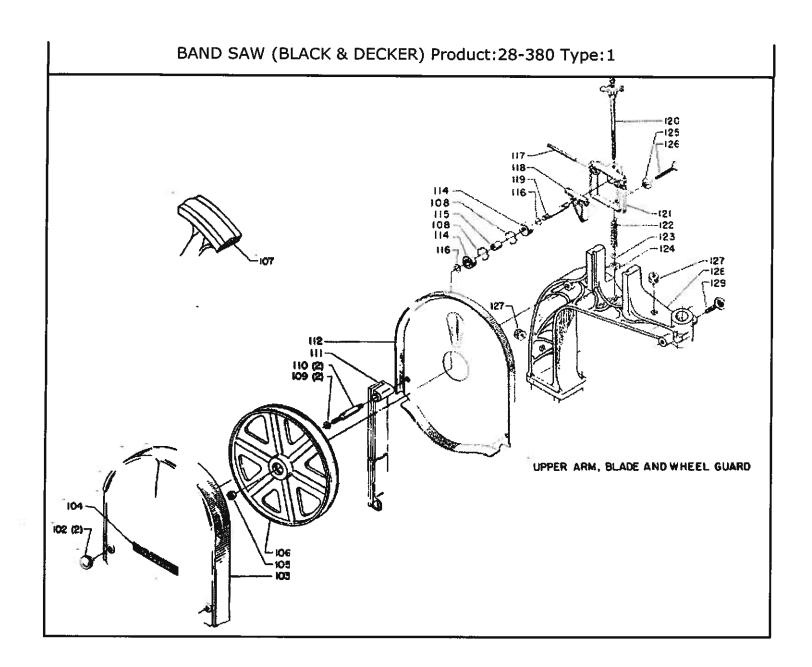
Make your Rockwell Delta Band Saws mobile and increase their usefulness to your operation.

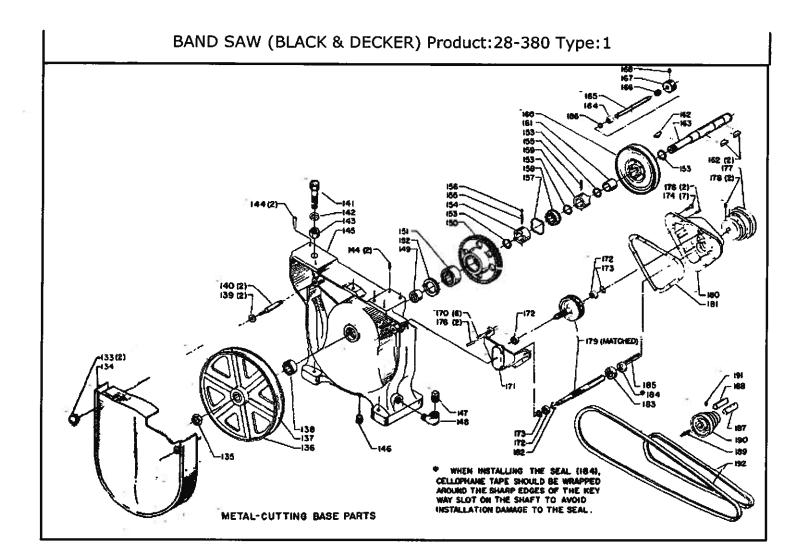
With Delta Retractable Casters on your machines, you can easily wheel them about your plant or shop—right to the job site. 13 lbs.



No. 50-111 Retractable Caster Set-For 50-122 enclosed steel stand. Has built-in leveling screws. 13 lbs.







Product Number	Manufacturer	Product Description	Type Identifier
28-380	BLACK & DECKER	BAND SAW	1

#### IMPORTANT!

Item No	Qty Per	Part Number	Part Description	Variant Description	BOM Notes	Refer to R.I.	Price (subject to change)
1	1	426020910002	Use 426-02-391-0005	-		No	
2	1	426020710001	PIN	-		No	
3	1	901010600625	CAP SCREW		****	No	
4	1	000000-00	No Longer Available			No	
5	1	426020270001	CLAMP SHOE			No	
6	1	426020950002	TRUNNION			No	
7	1	426023950005	TRUNNION ASSY			No	
8	1	000000-00	No Longer Available			No	
9	1	903030231333	RIVIT			No	
10	1	904010101603	STEEL WASHER	1/4 FLAT		No	
11	1	901010600612	CAP SCREW			No	
12	1	426020880001	STOP ROD			No	
13	1	901010600602	CAP SCREW			No	
14	1	905010106711	ROLL PIN			No	
15	1	426023140008	TRUNNIONSUPPORT ASSY			No	
16	1	928050131378	SPRING WASHER			No	
17	1	904070105571	FIBRE WASHER			No	
18	1	426024120004	ADJ SCREW W/KNOB			No	
19	1	901020107562	SCREW			No	
20	1	951010107802	POINTER			No	
21	1	904010101606	STEEL WASHER	7/16		No	
22	1	928010214125	SPRING			No	
23	1	000000-00	No Longer Available			No	
24	1	426033880001	SET COLLAR ASSY			No	
25	1	901040800101	USE 901-04-150-0208			No	
26	1	901040800105	SET SCREW	]		No	
27	1	000000-00	No Longer Available			No	
28	1	901020300408	MACHINE SCREW			No	
29	1	426020040001	STEEL RAIL			No	
30	1	904101013166	SPACER			No	
31	1	426020140013	ADJUSTING LINK			No	
32	1	904010101603	STEEL WASHER	1/4 FLAT		No	
33	1	902011201034	HEX NUT			No	
34	1	952020113254	GUIDE BLOCK			No	

Product Number	Manufacturer	Product Description	Type Identifier
28-380	BLACK & DECKER	BAND SAW	1

#### IMPORTANT!

item No	Qty Per	Part Number	Part Description	Variant Description	BOM Notes	Refer to R.I.	Price (subject to change)
35	1	901041900225	SET SCREW	-	9° 846.	No	<u> </u>
36	1	426020140006	SUPPORT BRACKET			No	
37	_ 1	426020980001	WEDGE		<del></del> -	No	
38	1	928010213387	COIL SPRING	ï	1,5	No	
39	. 1	426021060005	SHAFT			No	
40	1	952020113253	ANGLE GUIDE BLOCK			No	
41	1	920080205352	BEARING			No	
42	1	000000-00	No Longer Available		•	No	
43	1	901064502250	DRIVE SCREW			No	
44	1	1087780	Use 426-02-355-0006			No	
45	1	426020890002	BRACKET			No	
46	1	920080205352	BEARING			No	
47	1	901030408015	CAP SCREW			No	
49	1	901041900225	SET SCREW			No	
50	1	952020113254	GUIDE BLOCK			No	
51	1	901041500297	SET SCREW		. =	No	
52	1	902080413064	NUT			No	
53	1	901041900207	SET SCREW			No	
54	1	426021060009	HEXAGON SHAFT			No	
55	1	901020100514	MACHINE SCREW			No	
56	1	901042601528	THUMB SCREW		-	No	
57	1	901042601520	THUMB SCREW			No	
58	. 1	426020540001	BLADE GUARD			No	
59	1	426030630003	INSERT-STEEL			No	
102	1	1087256	KNOB			No	
103	1	426023540005	GUARD COVER			No	
104	1	000000-00	No Longer Available		<u> </u>	No	
105	1	902010201227	HEX JAM NUT			No	
106	1	426034000008	UPPER WHEEL ASSY			No	
107	1	426020940003	TIRE		(8)	No	
108	1	426020790001	SPRING CLIP			No	
109	1	904010101615	STEEL WASHER			No	
110	1	000000-00	No Longer Available			No	
111	1	1087232	GUARD			No	

Product Number	Manufacturer	Product Description	Type identifier
28-380	BLACK & DECKER	BAND SAW	1

#### IMPORTANT!

Item No	Qty Per	Part Number	Part Description	Variant Description	BOM Notes	Refer to R.I.	Price (subject to change)
112	1	000000-00	No Longer Available			No	
114	1	920040107273	BEARING	-	Current model	No	
114	1	920080205336	BEARING			No	
115	1	904100313835	SPACER		Early model	No	
115	1	000000-00	No Longer Available	_		No	
116	1	000000-00	No Longer Available			No	
117	1	905041413146	STEEL PIN			No	
118	1	426020590001	HINGE			No	
119	1	426021060004	UPPER WHEEL SHAFT			No	
120	1	426024120008	KNOB ASSY.			No	
121	1	426020140003	SLIDING BRACKET			No	
122	1	928010413386	COIL SPRING	<del></del>		No	
123	1	904070105572	FIBRE WASHER			No	
124	1	902020501317	SPEC NUT	<del></del>		No	
125	1	902040101403	WING NUT			No	
126	1	901042614005	SCREW			No	
127	1	000000-00	No Longer Available	<del></del>		No	
128	1	000000-00	No Longer Available			No	-
129	1	426023270003	GUIDE LOCK KNOB	<del>-</del>	******	No	
133	1	1087256	KNOB			No	
134	1	426020540002	WHEEL GUARD			No	
135	1	902012012560	JAM NUT			No	
136	1	426034000006	LOWER WHEEL			No	
137	1	426020940003	TIRE			No	
138	1	920080205398	BEARING			No	
139	1	904010101615	STEEL WASHER			No	
140	1	000000-00	No Longer Available			No	
141	1	901010609062	BOLT			No	
142	1	904020201707	LOCK WASHER			No	
143	1	902011001027	HEX NUT			No	
144	1	905040714460	DOWEL PIN			No	
145	1	000000-00	No Longer Available			No	
146	1	906000002438	1/8 PIPE PLUG			No	
147	1	906000002437	1/2 PIPE PLUG			No	
148	1	906000003545	90 DEG STREET ELL			No	

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Product Number	Manufacturer	Product Description	Type Identifier
28-380	BLACK & DECKER	BAND SAW	1

#### IMPORTANT!

Item No	Qty Per	Part Number	Part Description	Variant Description	BOM Notes	Refer to R.I.	Price (subject to change)
149	1	904101413882	SPACER			No	
150	1	426030510006	BULL GEAR		•	No	
151	1	920070805397	BEARING			No	
152	1	426030790002	RETAINER			No	
153	1	904150107420	RING			No	
154	1	426030280005	CLUTCH			No	
155	1	905010102732	ROLL PIN		· ··· -	No	
156	1	901041509417	SET SCREW			No	
157	1	928060213393	WASHER			No	
158	1	000000-00	No Longer Available			No	
159	1	426030280006	CLUTCH			No	
160	1	926019915608	DRIVE PULLEY			No	
161	1	920750113914	BUSHING			No	
162	1	927011002640	HI-PRO KEY			No	
163	1	426031060013	SHAFT			No	
164	1	426030170003	FELT BUSHING			No	
165	1	426031080002	SHIFT ROD			No	
166	1	426030170001	BUSHING			No	
167	1	904102113871	KNOB			No	
168	1	901041700261	SET SCREW			No	
170	1	901020100559	MACHINE SCREW			No	
171	1	426030310004	COVER			No	
172	1	920040205375	BEARING			No	
173	1	928070107354	LOAD SPRING			No	
174	1	901010600626	CAP SCREW			No	
176	1	905010105075	ROLL PIN			No	
177	1.	41-724	3/4IN BO-4STP PULY			No	
178	1	901041500206	SET SCREW			No	
179	1	426033510006	INTER GEAR ASSY			No	
180	1	426030130002	GEAR HOUSING			No	
181	1	426031160001	GASKET			No	
182	1	904152207047	RING			No	
183	1	920040205374	BEARING			No	
184	1	908000003695	0 RING			No	
185	1	927030102651	KEY			No	

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Product Number	Manufacturer	Product Description	Type Identifier
28-380	BLACK & DECKER	BAND SAW	1

#### IMPORTANT!

Item No	Qty Per	Part Number	Part Description	Variant Description	BOM Notes	Refer to R.I.	Price (subject to change)
186	1	908000003695	0 RING			No	
187	1	426030170002	REDUCER	3/4 TO 1/2		No	
188	1	426030170004	REDUCER	3/4 TO 5/8		No	
189	1	927031018019	KEY			No	
190	1	741714	3/4IN BO-4STP PULY		INCL 191	No	***
191	1	901041500206	SET SCREW			No	
192	1	5140051-35	SET OF 2 VBELTS	1		No	
856	1	426020040001	STEEL RAIL		Inc. 29-44	No	
856	1	426023550002	UPPER BLADE GUIDE		Inc. 45-47	No	
856	1	28-062	1/2-18T MC BS BL			No	
856	1	426033510009	GEAR ASSY			No	
856	1	426023550003	BRACKET ASSY		Inc. 48-59	No	
856	1	000000-00	No Longer Available		Inc. 117-129	No	<del>- \ </del>