

# FIRST Valve Kit Assembly/Operating Instructions



## FIRST Valve Kit

- Material number: 13075370
- Type code: VUVG-ASY

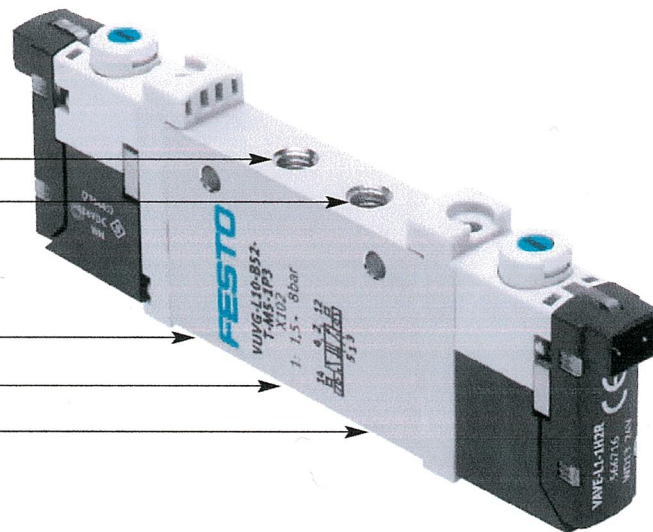
## Basic Valve Data

The VUVG-L10-B52-T-M7-1P3 is a 5/2 dual solenoid piloted valve. The valve has M7 ports and is operated with a 24V DC signal. The maximum air flow is 11.3 cfm. The weight of the valve including the fittings and cables is 0.2 lbs.

## Typical Pneumatic Connection

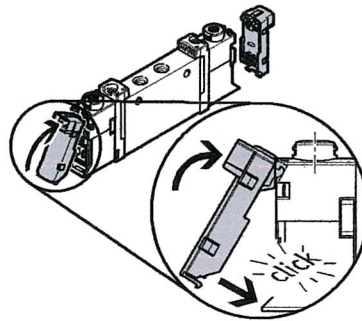
The pneumatic connection for typical cylinder would be as follows:

- Port 4** – To cylinder back end (insert fitting here)
- Port 2** – To cylinder front end (insert fitting here)
- Port 5** – Exhaust from port 4 (to atmosphere)
- Port 1** – Pressure supply (insert fitting here)
- Port 3** – Exhaust from port 2 (to atmosphere)



## Electrical Connection

Connect the e-box's (separate component VAVE..) to each end of the valve as shown in the picture below. After this connection is secured connect the supplied cables to the connectors. Attached one end of each cable to a +24VDC signal and the other to a 0VDC signal. When the valve is switched on the LED will turn on.



## Wiring:

- Red: +24V DC
- Black: 0V DC

## Operation

To extend the cylinder activate coil 14 for at least 30 mSec. To retract cylinder activate coil 12 for at least 30 mSec. Following the activation time the coil can be deactivated without switching positions. Verify that both coils are not activated simultaneously. A minimum of 25 psi should be supplied Port 1.

## Manual Override

To operate the valve without electrical current depress the blue button for a temporary time or depress and turn to maintain the activation. The valve will not return to original state unless it receives an electrical signal at the coil or manual override operation.

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